



Geon™ Vinyl Fittings 216A

Rigid Polyvinyl Chloride

Key Characteristics

General			
Material Status	• Commercial: Active ¹		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• Medium Flow		
Uses	• Fittings		
Agency Ratings	• NSF STD-14	• NSF STD-61	• NSF Type I ²
Forms	• Pellets		
Processing Method	• Injection Molding		

Technical Properties ³

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density / Specific Gravity	1.39	1.39	ASTM D792
Molding Shrinkage - Flow	2.0E-3 to 5.0E-3 in/in	0.20 to 0.50 %	ASTM D955
PVC Cell Classification	12454	12454	ASTM D1784
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus ⁴	450000 psi	3100 MPa	ASTM D638
Tensile Strength ⁴ (Yield)	7400 psi	51.0 MPa	ASTM D638
Flexural Modulus	415000 psi	2860 MPa	ASTM D790
Flexural Strength	12500 psi	86.2 MPa	ASTM D790
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact 73°F (23°C), 0.125 in (3.18 mm), Injection Molded	1.1 ft·lb/in	59 J/m	ASTM D256A
Hardness	Typical Value (English)	Typical Value (SI)	Test Method
Durometer Hardness (Shore D)	81	81	ASTM D2240
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Deflection Temperature Under Load 264 psi (1.8 MPa), Unannealed, 0.250 in (6.35 mm)	163 °F	72.8 °C	ASTM D648

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Processing (Melt) Temp	410 to 420 °F	210 to 216 °C

Notes

¹ RoHS compliant

² NSF Agency ratings are based on tested and certified colors. Please contact PolyOne technical for further information.

³ Typical values are not to be construed as specifications.

⁴ Type I, 2.0 in/min (51 mm/min)